Install Support Tubes. Install plastic end caps and bolt on the foot pads using ⅛" flat washer with nut. Then, using four 1½" bolts with washer and nuts, mount support tube to frame. Then, install wheels.

Cradle Assembly. Slide handrail into crosstube. Insert two plastic knobs, then tighten. Then slide handrail into cradle tube only to first hole (see arrows in photo).

Using four 1½” bolts with washer and nuts, mount cradle tube assembly to frame (as shown).

Install Support Arms. Rubber boots (P/N 220-029) onto crosstube. Slide support arms into crosstube. Insert rubber sleeves and tighten plastic knobs.

Mounting Foam Pad. Electrical tape can be used to better secure the foam pad to the upper cradle tube.

Mounting Bumper Cover. With the cradle support in a downward position, center the bumper cover on the foam pad. Adjust crosstube to proper length of bumper ends. Tighten knobs. Adjust support arms to proper width of bumper and tighten knobs.

Clamps and/or Pins. Use pins to secure bumpers when possible to assure full paint coverage. Maximum weight 25 pounds.