



## **6-IN-1 PNEUMATIC HOLE PUNCH DF-MP050K**

### **INSTRUCTIONS FOR USE:**

1. **ALWAYS USE APPROPRIATE SAFETY GEAR** – Safety glasses and Protective gloves.
2. Tool is designed to accommodate air pressures between 90 and 110 psi. Tool can be damaged with inappropriate air pressures.
3. Place a drop of oil in the air coupling with each use. Use of a water removal system with your compressed air lines is recommended.
4. Tool is not to be used to remove spot welds. Please use the Dent Fix “Spot Annihilator” depth adjustable spot weld drill kit.
5. The tool is designed for cosmetic sheet panels but can be used with metal **thickness up to 18 gauge.**

### **CHANGING HEADS:**

1. The Hole Punch Kit comes with two specialized wrenches that will help loosen and tighten the Clamp Nut. Insert them in the appropriate holes on the clamp nut. Use them in the direction that provides maximum torque. **DO NOT OVER-TIGHTEN.**
2. When changing heads:
  - A) Install the teflon gasket on to the punch
  - B) Screw the punch head and stop turning as soon as you feel resistance. The top of the punch head should be flush. If it is not flush, you went too far.
  - C) Tighten the clamp nut with the special wrench provided.

