



INDEX NO.	DESCRIPTION	PART NO.	REQ'D NO
1	Upright Welded Assembly	N/A	1
2	Base Angle	402181	2
3	Spring Hanger Welded Assy.	402075	1
4	Jack Base Assy.	402185	1
5	Bed Channel	402032	2
6	Spanner Sleeve, Bed Channel	402033	4
7	Head Assembly Complete	402190	1
8	Bed Locator Bar	402036	2
9	Bridge Assy.	402085	1
10	Head Roller Shaft	402191	2
11	Rollers for Head Assembly	402192	4
12	Spring Tie Assy.	402090	4
13	Return Springs	402043	2
14	3/8" 16 Hex Nut	45100040	4
15	Bed Plate	402002	2
16	Spring Pin - 1/4" Dia. x 1 3/4"	7048	2
17	Ram Hanger Bolt Assy.	402095	2
18	Hydraulic Assembly	45100551	1
20	Handle, Two Piece	612116	1
21	"E" Ring E-50 STPA	12199	12
22	1/2"-13 x 8 1/2" HH Cap Screw GR 2 Plated	10092	4
23	3/8" SAE Flat Washer Plated	2016	4
24	1/2"-13 Nylon Insert Lock Nut Plated	1056	8
25	Bolt, 1/2" - 13 x 1 1/2" Long. Hx. Hd., GR5	11139	4
26	Spacer Sleeve	402183	2
27	Ram Cap	78027	1
28	Complete Release Valve	45100331	1

2018

REPLACEMENT
PARTS

MODEL NO.
78022D

CAPACITY
20 TON

DESCRIPTION
SHOP PRESS

