

WB-350/WB-400 CALIBRATION

Items Needed: 14" - 16" Diameter Steel Wheel (no wider than 7") with a properly inflated tire and (1) 100g/3.5oz Weight

- 1) Press the "HOME" button
- 2) Press the "DIS+" button to enter into "SET-UP"
- 3) Press the "HOME" button to enter into "IN-TES"
- 4) Now press the "HOME" button to enter "POS" "XX" (When you turn the wheel the value of the "POS" will change)
- 5) Rotate to POS 110 and then press the "FINE" button (looks like 2 people)
- 6) Now rotate the wheel until the display reads POS 120 and press the "FINE" button
- 7) The display will show "ADD" "0", then press the "START" key or close hood and the machine will begin to rotate the wheel

(After the wheel stops spinning, the window will display "ADD" "100")

- 8) Manually rotate the wheel until all indicating lights on the "outer" side of the display are fully illuminated and then add the 100g calibration wheel weight to outside of wheel at the 12 o'clock position
- After the wheel stops spinning, press the "START" key or close the hood and the machine will begin to rotate the wheel (The display will show "ADD" "100")
- 10) Remove the 100g weight from the outside of the wheel
- 11) Rotate the wheel until all the indicating lights on the "inner" side of the display are fully illuminated and then add the 100g calibration wheel weight to the inside of wheel at the 12 o'clock position
- 12) Press the start key or close hood adn the machine will begin to rotate the wheel
- 13) When the machine is finished with its cycle, the screen will display "SAU" "dAt" (save data)

The calibration process is now complete.