## 201 22" Planer

Designed with production in mind, a new machine with increased capacity and loaded with features to make short work of your work!



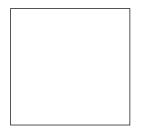
## 201 22" Planer

This 1,300 lb. heavy-duty cast iron planer offers rock solid rigidity and accurate planing for years to come. The hinged top allows easy access to the rollers and knives. The hood comes standard with a 5" dust port for easy attachment to any dust collection system. The cutterhead is complete with four high speed steel knives and turns at 4,800 rpm producing 19,200 cuts per minute. The anti-kick back fingers and pressure bar are located in close proximity to the cutterhead for an exceptional finish. The well designed infeed and outfeed rollers are fitted with roller bearings for long roller life. The sectional infeed and chip breaker are specially designed to allow multiple boards to be planed at the same time. The adjustable bed roller facilitates both rough and finish planing. The solid steel outfeed roller is machined with small serrations to insure a smooth finish yet provide positive feeding. The two-speed gearbox with machined detents is quickly changed up front when switching from rough to finish work. You may easily raise the massive ribbed cast iron, ground finished table 1/16" with each turn of the hand wheel. The model 201 is available with 7½ horsepower, 3-phase 230 or 460 volt or 7<sup>1</sup>/<sub>2</sub> horsepower, singlephase motors. This planer is perfect for the small to medium shop with continuous planing requirements.

The Gold Standard Since 1921.



FEATURE	BENEFIT
All cast iron construction 1,300 lb.	Solid, rigid, accurate with no vibration
2 feed speeds — 20/30 fpm	Accommodates rough and fine finish work
Segmented infeed roller with sectional chip breaker	Allows multiple piece planing and consistent feed and finish
4-knife head — 22" wide	Fine finish cuts at 19,200 per minute and widest capacity in its class
Roller bearing feed rollers	Insure long trouble-free use of machine
Adjustable bed rollers	Allow smooth feeding of rough and finished workpieces
Heavy cast iron table travels on 2 large lead screws	Offers full support for large workpieces. 1 handle turn = $\frac{1}{16}$ "



Large diameter 4-knife cutterhead, sectional infeed roller and chip breaker with roller bearing support on both infeed and outfeed rollers



Heavy-duty, oil bath 2-speed gearbox transmits full power to feed rollers.



Oversized table with fully adjustable easy set bed rollers. Large inch/metric scale for easy viewing.



## **201 22" Planer**

Model Number	201
Motor HP/Voltage/Phase	7 <sup>1</sup> / <sub>2</sub> HP 1 & 3 PH
Working Width	560mm/22"
Maximum Depth Cut	<sup>3</sup> /16"
Minimum Thickness	1/8"
Maximum Thickness	91/4"
Segmented Infeed Roller Diameter	3"
Steel Outfeed Roller Diameter	3"
Feed Speeds	20/30 fpm
Bed Rollers Adjustable from Front	2
Table Size L x W	32 <sup>1</sup> /4" x 24"
Minimum Length Workpiece	10"
Table Height Adjust Manual	1 Turn = <sup>1</sup> /16"
Readout	Scale in/mm
Cutterhead Diameter	31/4"
Number of Knives	4
Cutterhead Speed	4800
Table Support	2-column
Dust Connect Diameter	125mm/5"
Minimum CFM Required	900
Weight Gross/Net Lbs.	1430/1350 lbs
Tools Supplied	Yes
Overall Dimensions Assembled	39"L x 49"W x 53"H
PN Single-Phase 230V	1791261
PN Three-Phase 230V	1791262
PN Three-Phase 460V	1791280
PN Accy. Knives (4) Set	6012179
PN Accy. Bed & Feed Roller Setting Gauge	2230002

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