

STRATUS Single Post Lift Installation & Operation & Maintenance Instructions

Model No. SAE-S66M

Single Post Lift

Single (1) Point Manual Release

Lifting Capacity 6600lbs

Installation & Operation

Maintenance Instructions

STRATUS[®]
auto equipment



Important Note

1. This equipment can not be installed, operated or repaired without reading instructions.
2. Electricity must be hooked up by certified electrician.
3. Do not use this equipment beyond its rated capacity.

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1-Main features of the equipment









1.1-Product description

Model: SAE-S66M is a hydraulic lift, the whole product can move, with electronic control box, easy to operate. It is suitable for 6600lbs or less inspection, repair and maintenance of various types of vehicles.

1.2-Features of the product

The hydraulic lift adopts the support arm. Adjustment of the length and width of the outrigger. The lift has the characteristics of compact structure, small space, easy to move, no need to install the base, etc.

1.3-Safety Marking of products

 <p>1.</p>	Do not operate the lift unless you read and understand the operation manual.
 <p>2.</p>	Don't stand under the vehicle or on the lift.
 <p>3.</p>	No stacking of debris , Always keep lift area clear , when lowering or raising vehicle.
 <p>4.</p>	Do not lift one side of the vehicle.
 <p>5.</p>	Only Authorized person can be in the lift area.
 <p>6.</p>	Do not place feet under any part of the lift while lowering.
 <p>7.</p>	1.Rise 2.Stop.
 <p>8.</p>	Always use safety stands when moving / installing heavy components.










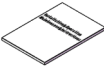
Digest of safety operating lift

- * The operation of the lift is permitted by authorized persons only.
- * It is necessary to refer to the complete operation instructions, especially for trouble shooting.
- * Movable and mobile lifts shall be prevented from moving unintentionally.
- * The field of motion of the load and of the load carrying devices shall be free of obstructions.
- * It shall draw attention to the safe method of carrying the load and to the rule that, after raising a short distance, the vehicle shall be checked to ensure that it is correctly and safely positioned.
- * It shall draw attention to the rule that the load carrying device shall be observed by the operator throughout the motion of the lift.
- * It is forbidden for people to stand in the field of motion of the load and the load carrying device during the movement.
- * It is forbidden to climb onto the load or load carrying device when they are raised.

2-Basic parameters of equipment

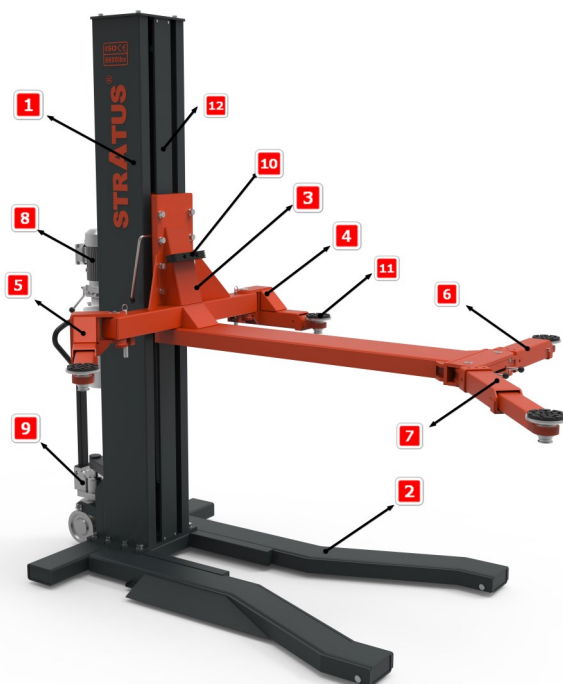
Model	SAE-S66M
Lifting capacity	6600lbs(3000Kg)
Max lifting height	74 13/16"(1900mm)
Min height	3 9/16"(90mm)
Lifting time	About 50 Sec.
Lowering time	About 40 Sec.
Column Thickness of Steel	5.5mm
Carriage Thickness of Steel	12mm/20mm
Arms Thickness of Steel	6mm
Arm range	15 3/16"-25 9/16"(386-650mm) 21 1/8"-32"(536.5-812mm)
Motor voltage	110V/220V
Motor Power	3 HP
Rated Frequency	60Hz
Breaker	30A
Hydraulic oil	3-5 Gallons AW32/AW46
Shipping Size	114"×59"×34"
Shipping Weight	2119lbs

3-Spare parts in the accessories box.

Serial number	Name	Photo	Parameter	Quantity
1	Swing arm big support arm combination and block assembly connection screw		Hexagon Screw	8
2	Column and base connecting screw		Hexagon Screw	10
3	Power unit fixing screws		Hexagon Screw M8×25	4
4	Anti-collision tape			1
5	Heightening sleeve bracket fixing screw		Hexagon socket screws	2
6	Hose			1
7	Plastic cable tie			30
8	Increased set		Φ55×70L	4
9	Round gasket			2
10	User's manual			1

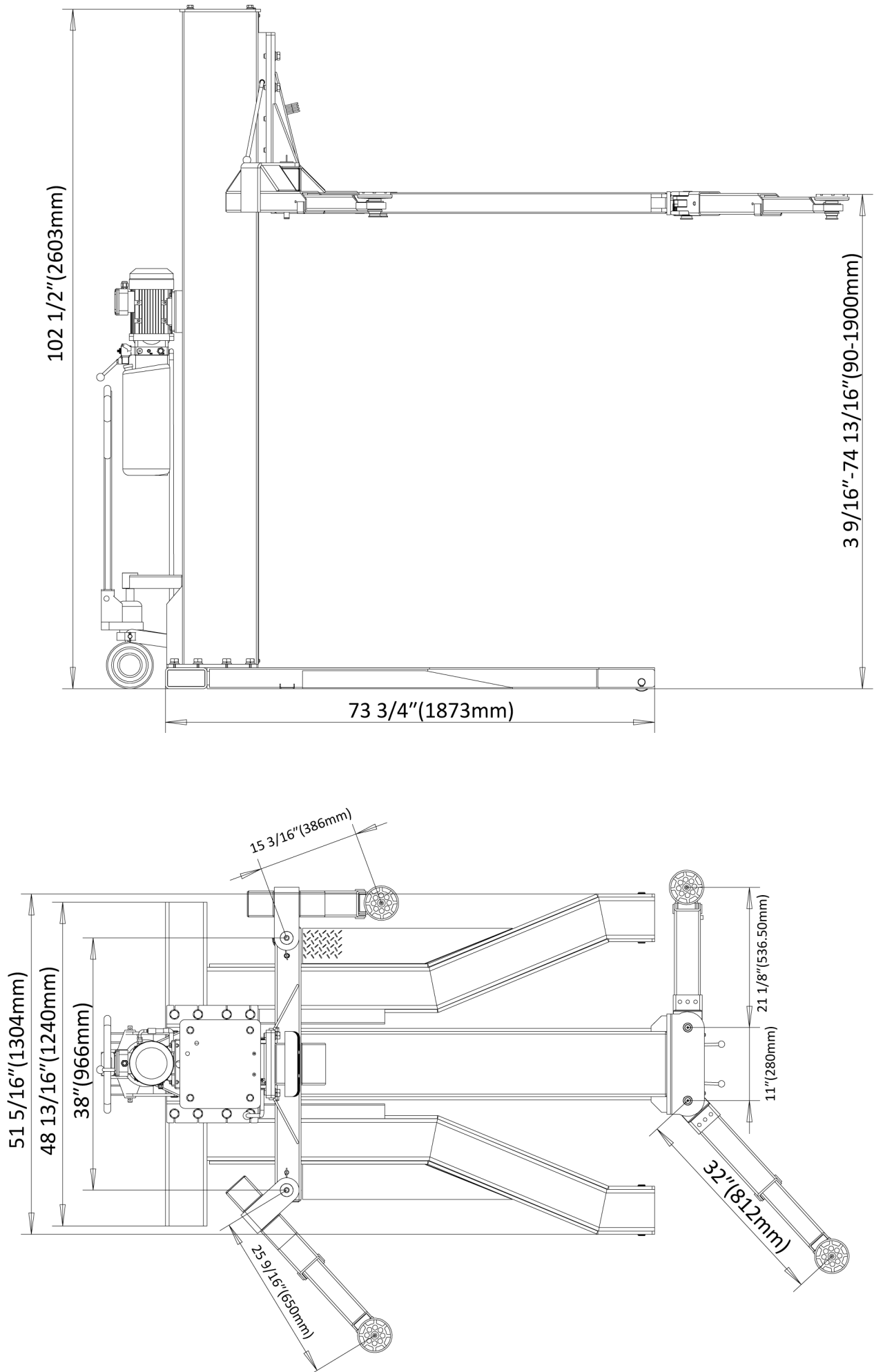
4-Shape and size of equipment

4.1-Product Structure Group



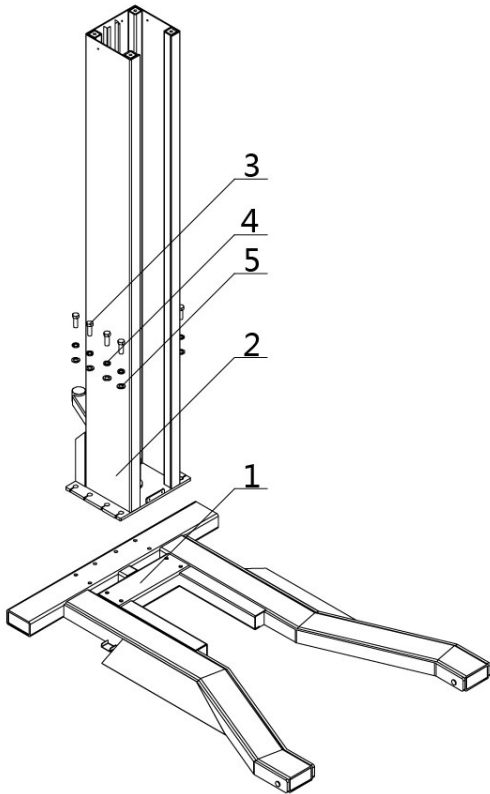
Serial number	Name
1	Column assembly
2	Base assembly
3	Swing arm big support arm assembly
4	Right swing arm assembly
5	Left swing arm assembly
6	Left front arm assembly
7	Right front arm assembly
8	Hydraulic power unit
9	Press handle trolley assembly
10	Anti-collision tape
11	Screw base
12	Pillar curtain

4.2-Shape and size of equipment



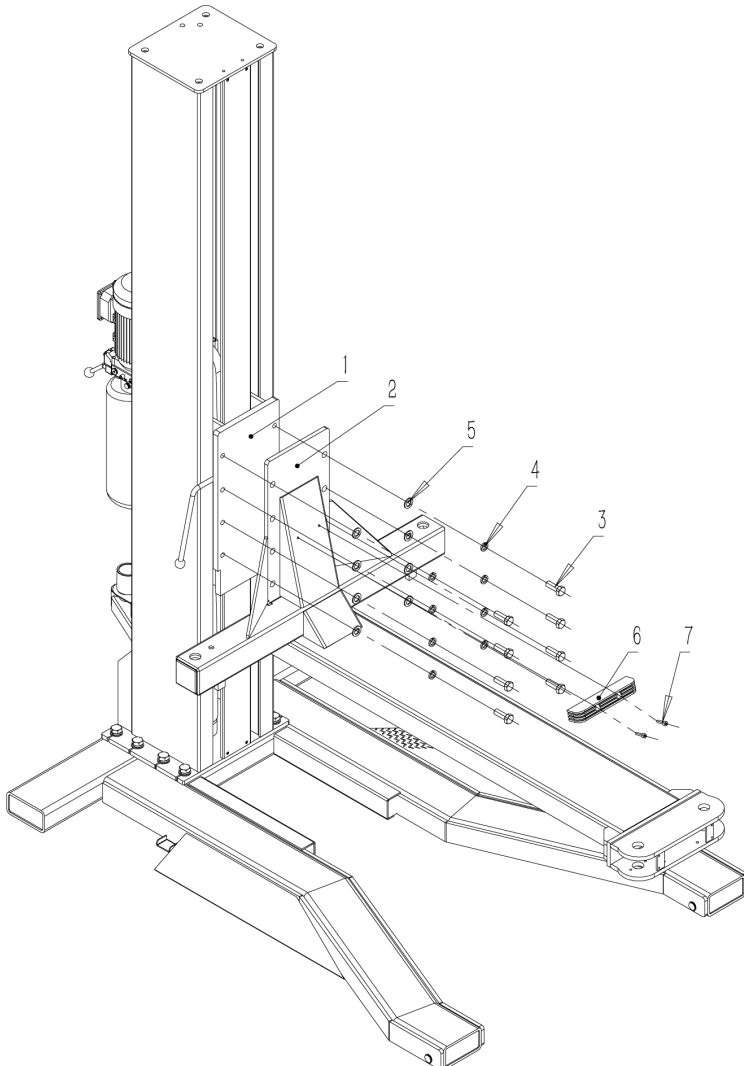
5-Installation of equipment

5.1-Installation of columns and bases



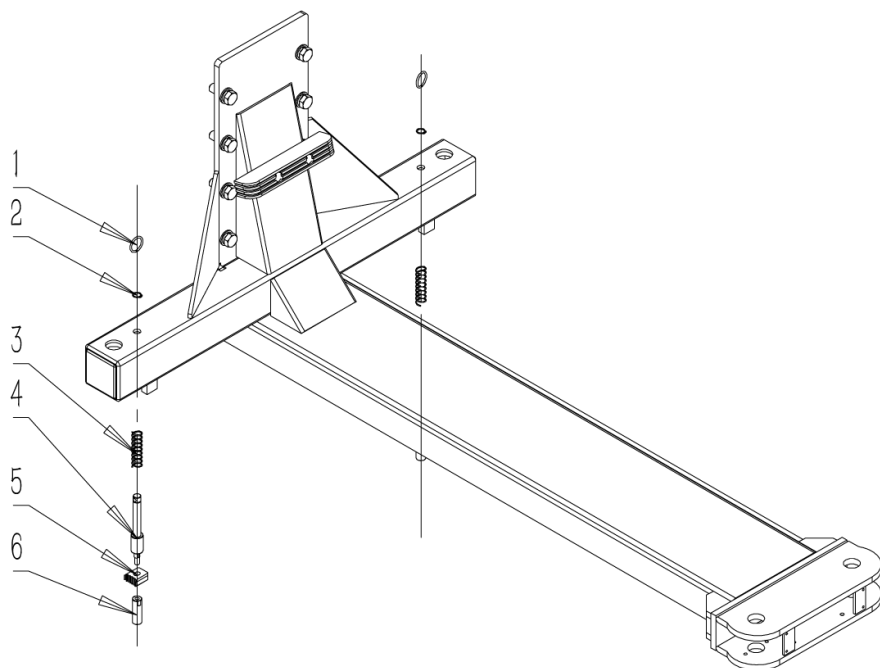
- 1. Base
- 2. Column
- 3. Flat pad $\Phi 20$
- 4. Spring mat $\Phi 20$
- 5. Hexagon bolt M20 \times 50

5.2-Installation of carriage and lifting platform



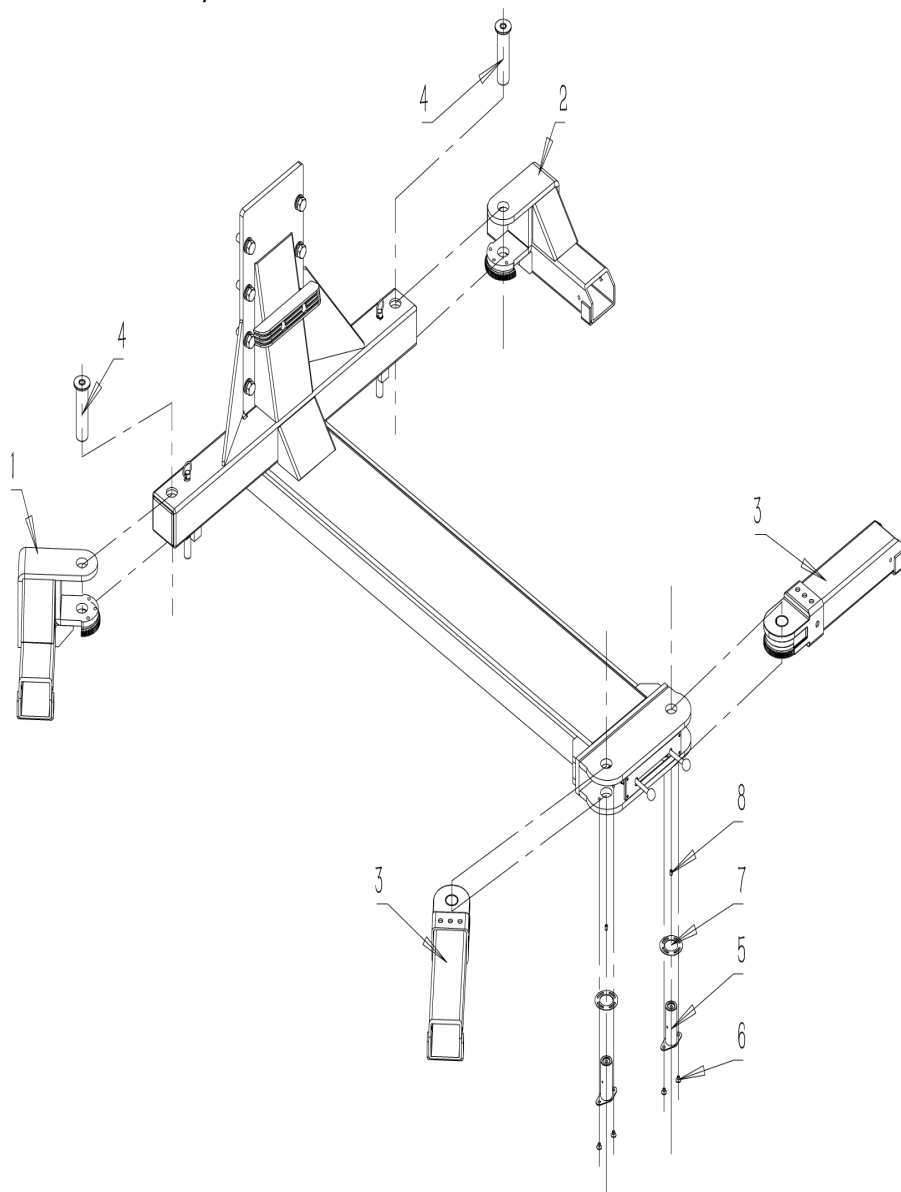
- 1. Carriage
- 2. Lifting platform
- 3. Hexagon bolt M18 \times 50
- 4. Spring mat $\Phi 18$
- 5. Flat pad $\Phi 18$
- 6. Rubber
- 7. Hexagon bolt M8 \times 30

5.3-Swing arm lock shaft assembly



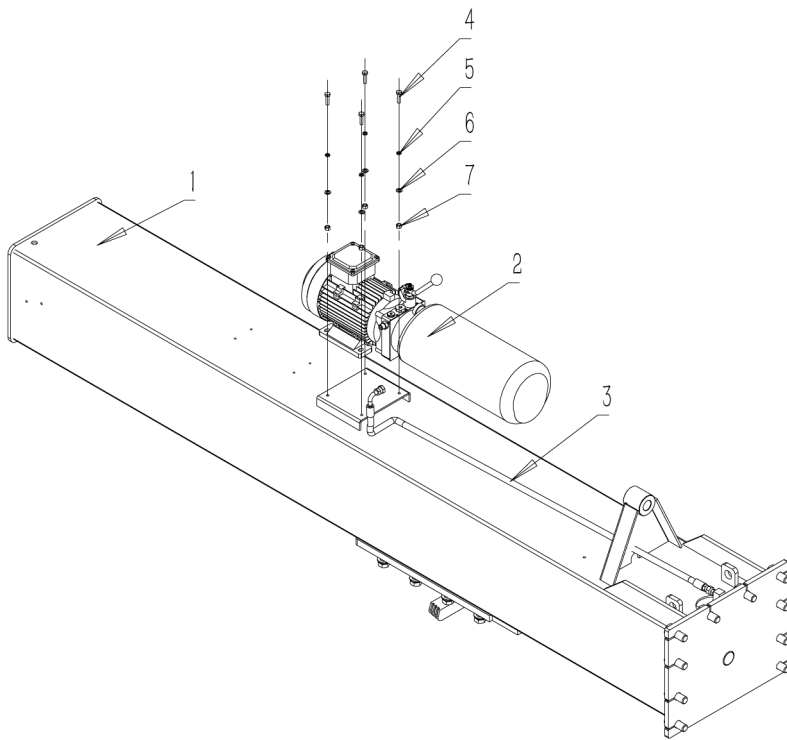
- 1. Swing arm lock shaft lifting ring
- 2. CirclipΦ16
- 3.Small square lock spring
- 4.Swing arm lock shaft
- 5.Small square lock tooth
- 6.Swing arm lock small shaft

5.4-Arm assembly



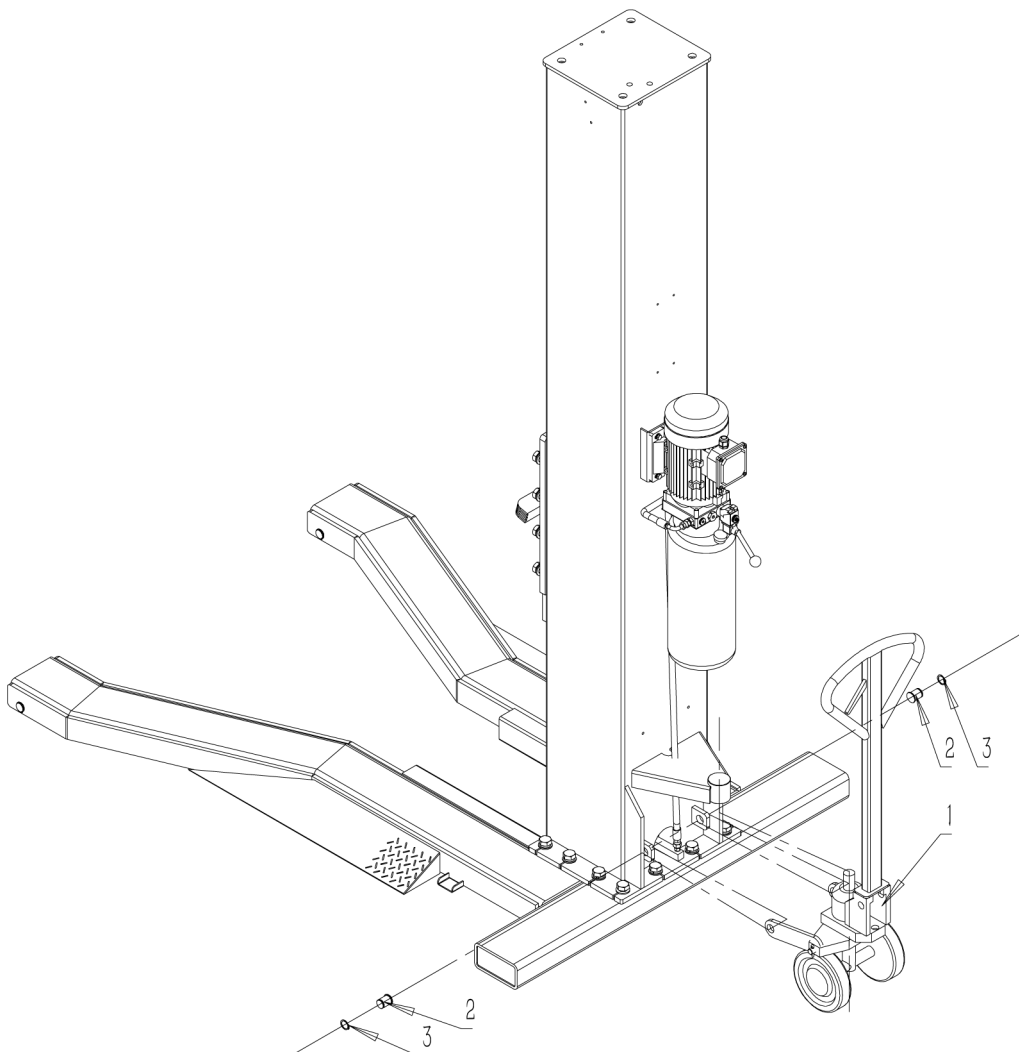
- 1.Right swing arm welding
- 2.Left side swing arm welding
- 3.Front support has welding
- 4.Swing arm rear axle welding
- 5.Front arm shaft welding
- 6.Flat head hexagon socket screwM8×10
- 7.Round gasket
- 8.Grease cup

5.5-Power unit installation



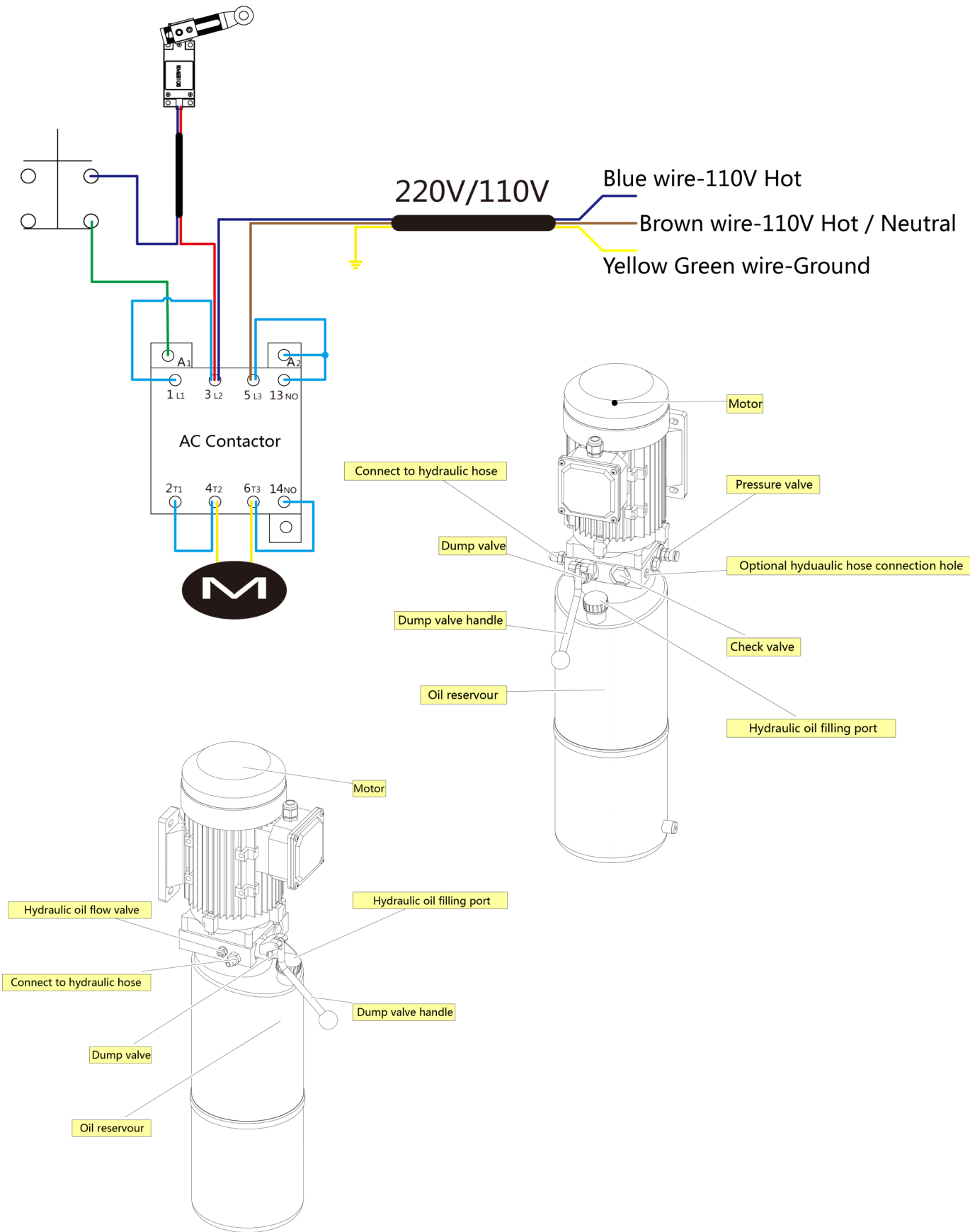
- 1.Column assembly
- 2. Power unit
- 3. Hose
- 4.Hexagon screw M8×30
- 5. Spring cushionΦ8
- 6.Flat padΦ8
- 7.Hex nuts M8

5.6-Mobil kit installation



- 1. Hydraulic lifting assembly
- 2. Hydraulic lifting shaft
- 3. Axle clip spring Φ25

5.7-Wir connection



****Important Information****

Pressure Valve: Clockwise adjustment increases pressure to make the power unit to have more power, counterclockwise adjustment decreases pressure to make the power unit to have less power.

Hydraulic Oil flow valve: Clockwise adjustment to speed up, counterclockwise adjustment to slow down.

6-Operation and commission of equipment

6.1-Instructions for operating

6.1.1 Check all joints and tubing connections. The machine can only be used if there is no oil leak.

6.1.2 If the safety device of the lift fails, it must not be put into use.

6.1.3 If the center of gravity of the repaired vehicle is not located in the center of lift range, Anybody can not operate the lift, otherwise the manufacturer and dealers do not bear any consequences.

6.1.4 The operator and other staff must stand in a safe area during the lift's ascent and descent.

6.1.5 When the arm is raised to the required height, the power must be turned off to avoid misoperation by non-operators.

6.1.6 Make sure the safety lock is in bite position before working under the car. All personnel shall not be under the vehicle while the lift is going up and down.

6.2-Operation Flow

To avoid damage to personal property, only trained personnel can operate the lift. Before lifting the vehicle, read the operation instruction and test operation of the lift to be familiar with the control of the lift. Always use four lifting pallets to lift the vehicle. Do not lift only one end or end of the vehicle.

6.2.1-Lift Up

1.The vehicle sops, moves the lifter, moves the lifter under the vehicle; or the lifter does not move, the moving vehicle passes the lifter and stops to the proper position.

2. Swing the lifting arm to the car's center of gravity is at the center of the four lifting arms.

3. To turn on the power switch, gently press the up button on the power unit until the lifting arm pad touches the support point of the car.

4. Keep going up, get the car off the ground a little bit, and then check the car's position again.

5. Rise to the required height, check whether the car is safe, and then press the lock button on the electronic control box so that the safety lock in place, then workers can work under the car.

6.2.2-Lifter down

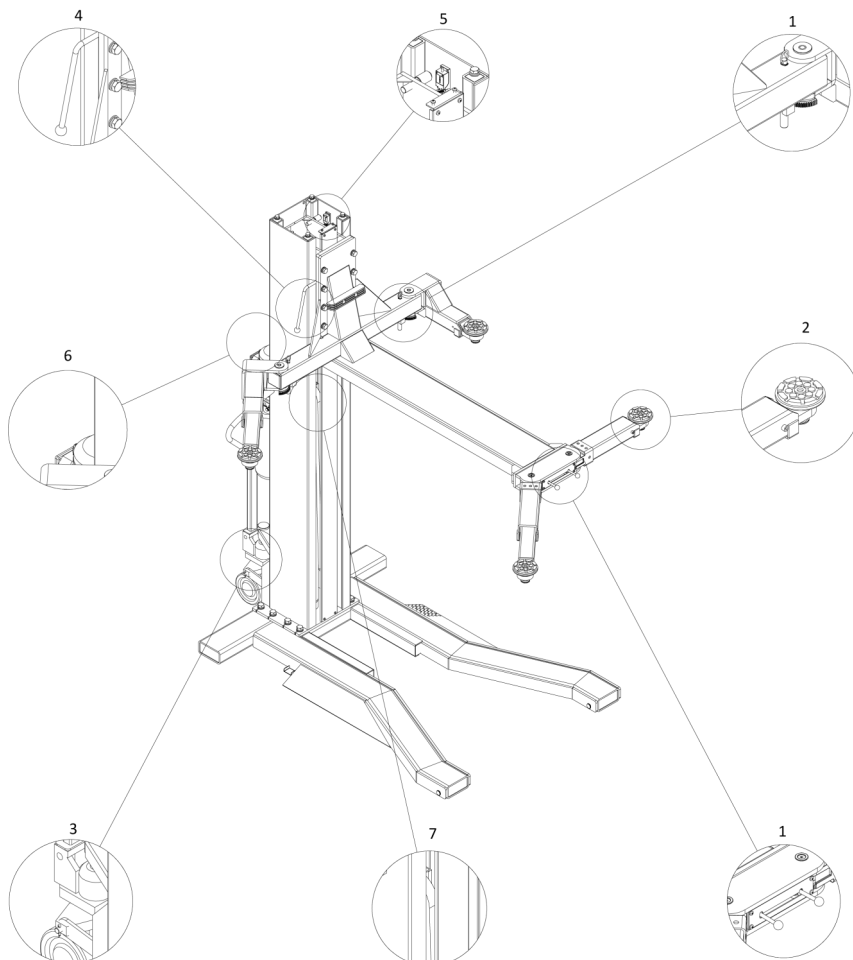
1. Make sure there are no people or other obstacles under the car before you descend.

2. Open the power switch, press the drop button on the power unit the machine will automatically rise about 5cm, out of the safety, electromagnet work, lift down.

3. After the lifting arm is completely lowered, the mobile lifting arm leaves the car or the retractable arm drives the car away.

7-Maintenance and inspection of equipment

No.	Item	Method	Period
1	Arm Safety lock Gear Assembly	Manually check arm safety lock teeth for occlusion and complete lock.	Everyday
2	Spiral base	Check the lift arm, clean and replace the rubber base.	Everyday
3	Oil Cylinder and Oil pipe joint	Before using the lift, check for oil leakage	Everyday
4	Safety lock combination	Check that the safety lock can be unlocked and unlocked synchronously.	Everyday
5	Limit Switch	Press the up button, when the gear limit is in effect, whether the lifting stops the up movement.	Everyday
6	Power unit	Inspect unloading valve for leakage. If leakage occurs, clean or replace the unloading valve.	Everyday
7	Slide track	Lubricate the chain with NO.1 lithium based grease. No obstruction on the track.	Every three month
8	Chain and pin	Lubricate the chain with NO.1 lithium based grease.	Every three month
9	Wholeness	The amount of load or no-load lifter several back and forth, lifter should run stable sound.	Every three month
10	Hydraulic oil	Replace Hydraulic Oil 6 months after first use and annually thereafter. Check the cleanliness of the hydraulic oil, if the hydraulic oil blackened	Every year



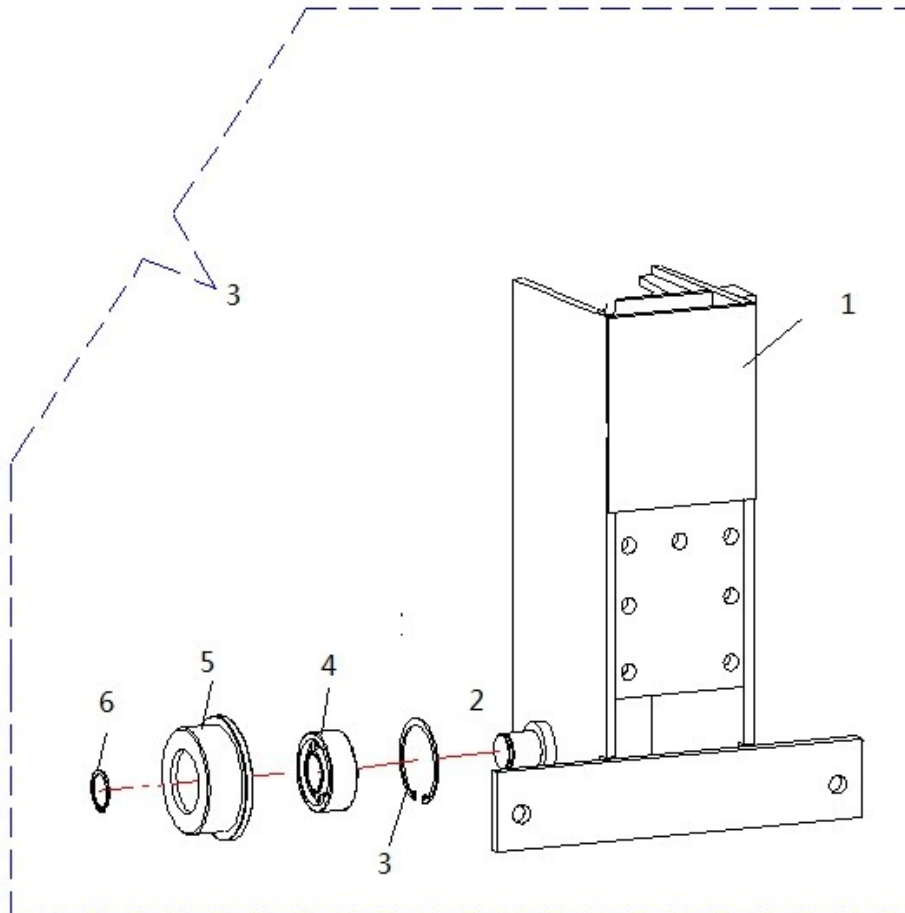
8-Common trouble shooting

Troubles	Reason	Solution
Find out unusual sound	Any friction marks on the inside of the cylinder	Grease the inside of the column.
	If there's an obstruction in the cylinder	Clear the obstacle.
The Motor doesn't turn, it doesn't go up	Bad wire contact	Check and connect the lines.
	Motor broken and burnt out	Replace Motor.
	The limit switch is damaged	Replace limit switch.
The motor turns but does not rise	Motor reversal	Corrective wiring.
	Loose relief valve or obstruction	Adjust or clean the relief valve.
	Gear pump damage	Replacement gear pump.
	The suction pipe came loose and fell off	Tighten the suction pipe.
	The filter screen of the oil suction pipe is blocked	Clean the filter screen.
Take it down slowly as it rises	Check the tubing for leakage	Replace tubing.
	Poor cylinder seal	Replace cylinder seal.
	Poor sealing of check valve	Clean up or replace.
	Poor Relief Valve	Clean up or replace.
	Poor electromagnetic relief valve	Clean up or replace.
Slow ascent	Plugging of oil filter	Clean up or replace.
	Oil pressure mixed with air	Replenishing hydraulic oil.
	The overflow valve is not adjusted properly	Readjusting
	Heating of hydraulic oil (above 45°)	Change hydraulic oil
	Cylinder seal wear out	Replace seals
Slow descent	The drop throttle is jammed with an obstruction	Clean up or replace
	Hydraulic oil is dirty	Change hydraulic oil
	There is an obstruction in the explosion-proof throttle	Replacement of explosion-proof throttle valve
	There's a blockage in the oil pipe	Clean up or replace

9. Structures and parts list

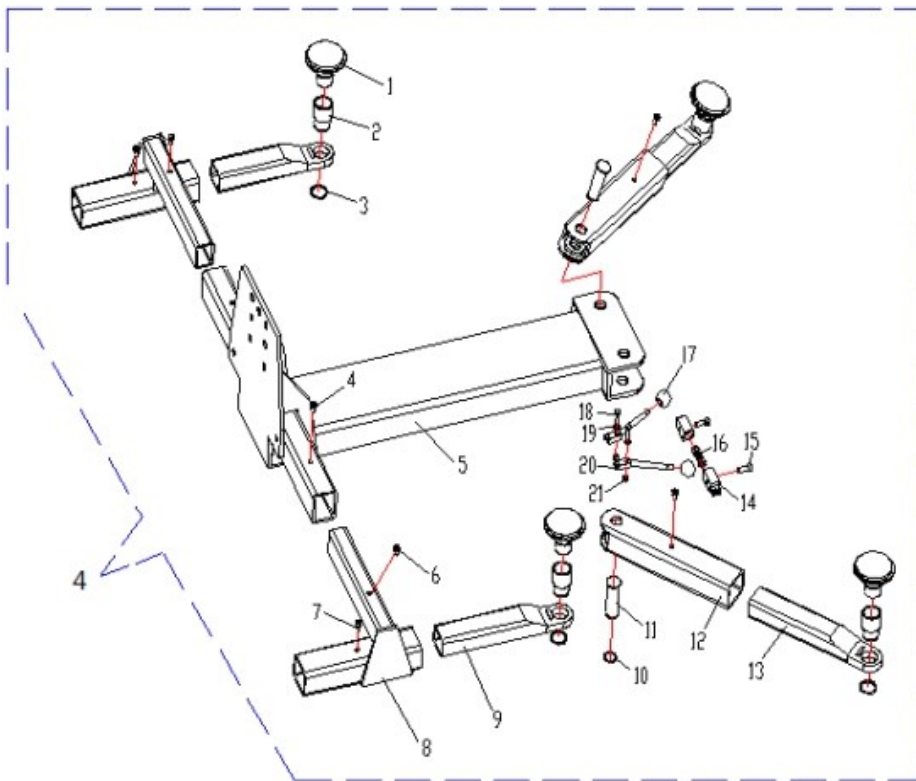


9.1 Slide carriage exploded view



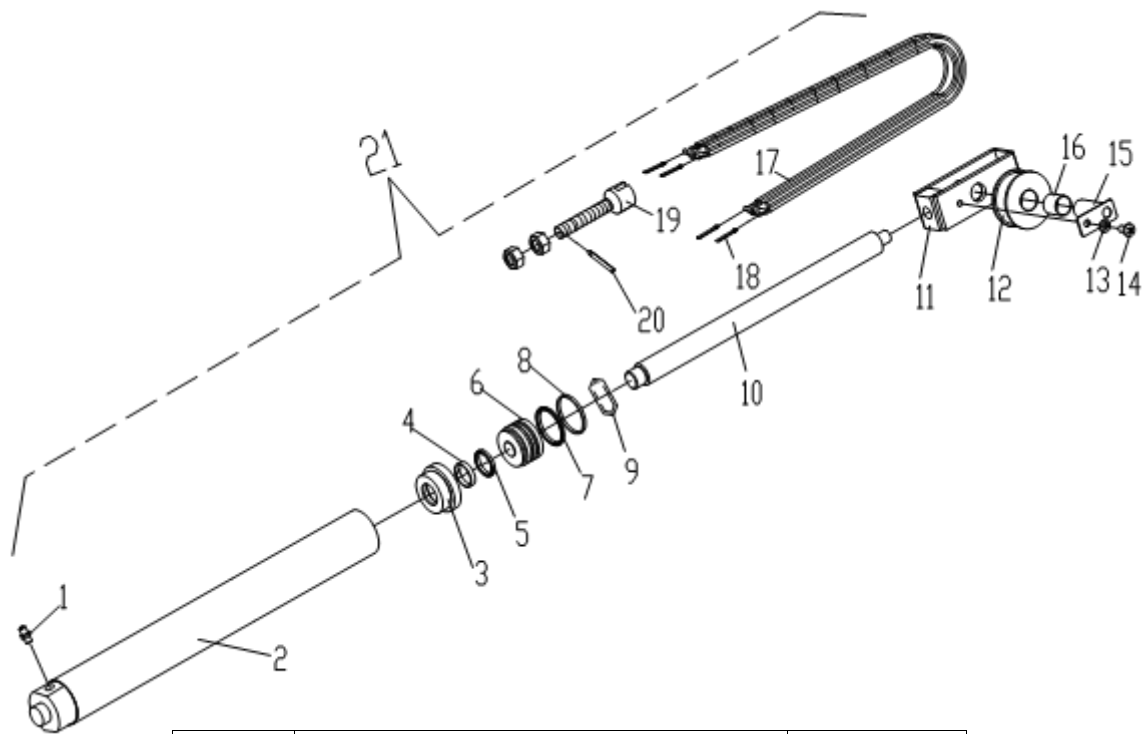
No.	Name	Specifications	Qty.
1	Weld carriage assemble		1
2	Inner hex column bolt	GB/T70.1-2000 M6x16	1
3	Column roller bearing	GB/T283-94 NUP2308M	2
4	Slide wheel		2
5	A - type shaft keep off ring	GB/T894.1-1986 40	2
6	A - type bore keep off ring	GB893.1-8390	2

9.2 Loading supporting arm exploded view



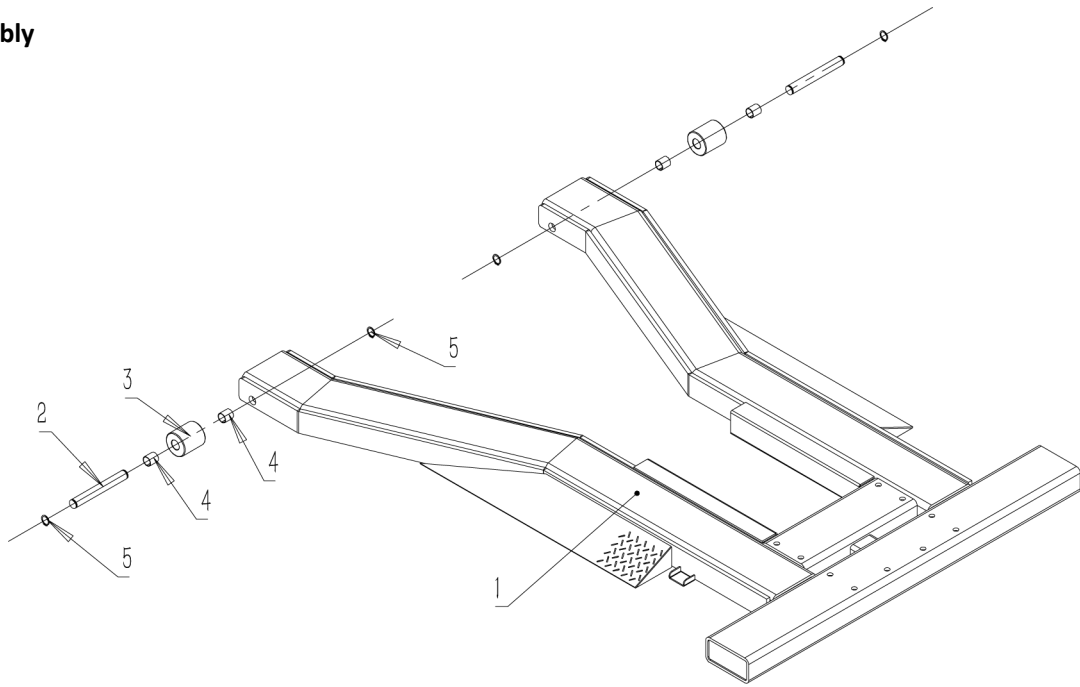
No.	Name	Specifications	Qty.
1	Three group screw plate	φ50	4
2	Height set		4
3	A-type shaft keep off ring	GB/T894.1-1986 50	4
4	Cross tray bolt	GB/T 818-2000 M6X12	4
5	Main supporting beam		1
6	Inner hex column bolt	GB/T70.1-2000 M6x12	2
7	Cross tray bolt	GB/T 818-2000 M6X12	2
8	Rear weld assemble		2
9	Rear extendable arm assembly		2
10	A-type spring keep off ring	GB/T894.1-198636	2
11	Arm fix shaft		2
12	Arm assemble		2
13	Front extendable arm assembly		2
14	Slide gear tooth		2
15	Inner hex column bolt	GB/T70.1-2000 M6x16	2
16	Spring		1
17	Handle ball	M10	2
18	Hex bolt	GB/T5781-2000 M8x35	2
19	Flat washer	GB/T97.1-1985 8	2
20	Lock release fork assemble		2
21	Non metal embedded tighten nut	GB/T 6172.2-2000	2
22	Supporting arm assembly		1

9.3-Driven system exploded view



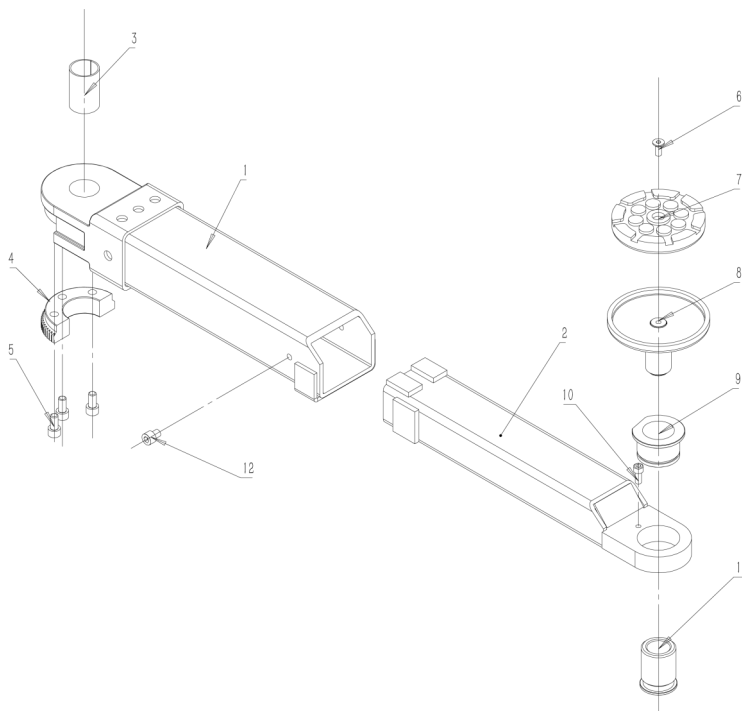
No.	Name	Qty.
1	Pipe connecting	1
2	Cylinder	1
3	Cylinder cover	1
4	Cylinder guide	1
5	Dust proof ring	1
6	Rod	1
7	Y- type seal ring	1
8	Guide ring	1
9	O - type ring	1
10	Rod	1
11	Trolley base	1
12	Chain wheel	1
13	Spring washer	1
14	Cross tray bolt	1
15	Welded wheel shaft	1
16	Non oil bearing	1
17	Plate chain	1
18	Placket pin	4
19	Chain connecting shaft	1
20	Placket pin	1
21	I - type hex nut	2
22	Drive system	1

9.4-Base assembly



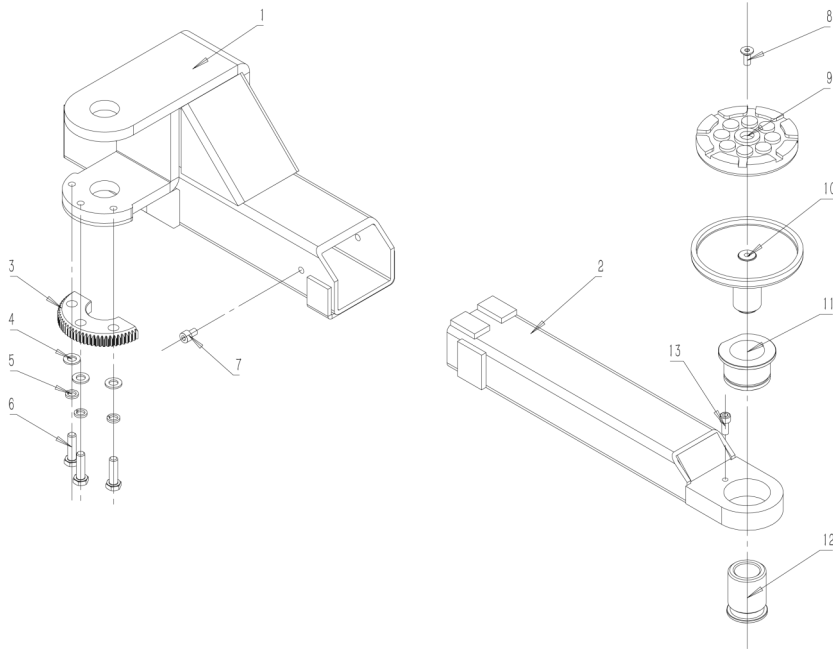
No.	Name	Qty.
1	Base welding	1
2	Base roller shaft	2
3	Base roller	2
4	Oil-free bearing	4
5	Circlip	4

9.5-Casting front arm assembly



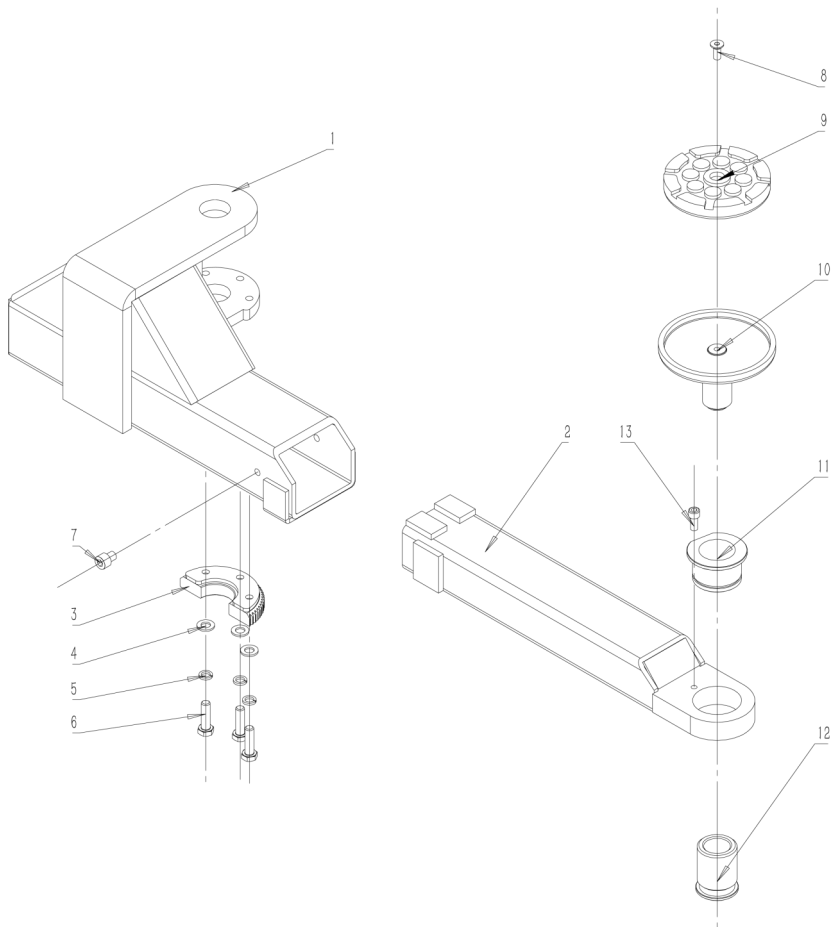
No.	Name	Qty.
1	Cast front support arm	1
2	Mobile arm welding	1
3	Oil-free bearing	1
4	Casting front arm crescent teeth	1
5	Socket head cap screws M10×20	3
6	Flat head hexagon socket screw M8×20	1
7	Rubber pad	1
8	Pallet welding	1
9	Tray adjustment sleeve 1	1
10	Socket head cap screws	1
11	Tray adjustment sleeve 2	1
12	Socket head cap screws M10×12	1

9.6-Swing arm left support arm assembly



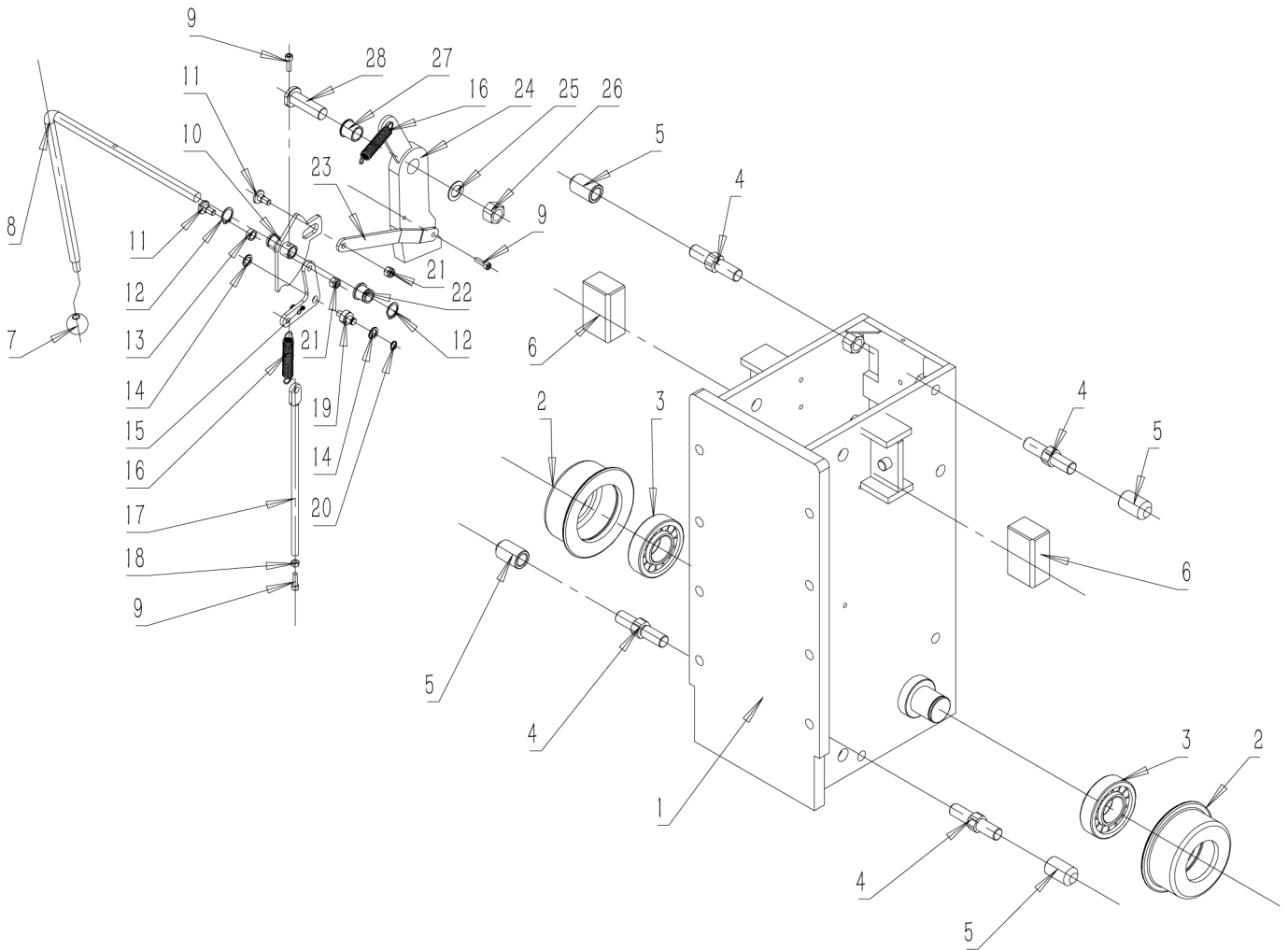
No.	Name	Qty.
1	Welding of left arm of swing arm	1
2	Mobile arm welding	1
3	Swing arm moon teeth	1
4	Flat pad $\Phi 10$	3
5	Spring cushion $\Phi 10$	3
6	Hex bolts M10 \times 35	3
7	Socket head cap screws M10 \times 12	1
8	Flat head hexagon socket screw M8 \times 20	1
9	Rubber pad	1
10	Pallet welding	1
11	Tray adjustment sleeve 1	1
12	Tray adjustment sleeve 2	1
13	Socket head cap screws M8 \times 18	1

9.7-Swing arm right arm assembly



No.	Name	Qty.
1	Welding of left arm of swing arm	1
2	Swing arm welding	1
3	Swing arm moon teeth	1
4	Flat pad $\Phi 10$	3
5	Spring cushion $\Phi 10$	3
6	Hex bolts M10 \times 35	3
7	Socket head cap screws M10 \times 12	1
8	Flat head hexagon socket screw M8 \times 20	1
9	Rubber pad	1
10	Pallet welding	1
11	Tray adjustment sleeve 1	1
12	Tray adjustment sleeve 2	1
13	Socket head cap screws M8 \times 18	1

9.8-Block assembly



No.	Name	Qty.	No.	Name	Qty.
1	Manual lock trolley welding	1	15	Welding of manual lock card wheel support plate	1
2	Shaft bowl	2	16	Manually unlock the tension spring	2
3	Bearing-NU308E	2	17	Manual lock wheel connecting rod welding	1
4	Nylon bushings on both sides of the trolley	4	18	Hex nuts M6	1
5	Nylon sleeve	4	19	Manually unlock the card wheel support plate shaft	1
6	Nylon slider	2	20	Circlip $\Phi 10$	1
7	Handball	1	21	Self-locking hexagon nuts M8	2
8	Manual unlocking lever	1	22	Manual unlocking lever plus sleeve	1
9	Socket head cap screws M6 \times 20	3	23	Manual lock connecting plate	1
10	Manual lock fork welding	1	24	Lock plate welding	1
11	Manually unlock the sliding sleeve	2	25	Lock plate septa	1
12	Circlip $\Phi 20$	2	26	Hexagon nut M18	1
13	Manually unlock the sliding sleeve	1	27	Manual lock plate cover	1
14	Flat pad $\Phi 10$	1	28	Lock plate shaft	1

