

OPERATION INSTRUCTIONS

CAUTION

The PSX-3 is designed to exchange power steering fluid and approved power steering flush chemicals. Using the PSX-3 for brake fluid and other liquids may damage the pump seals and void the warranty.

EXCHANGE

1. Verify switches labeled **New** and **Used** on PSX-3 control panel are in the **OFF** position.
2. Connect Red battery clamp to positive terminal on battery.
3. Connect Black battery clamp to suitable ground on vehicle chassis.
4. Verify there is sufficient fluid in New Fluid Tank and sufficient space in Used Fluid Tank for exchange procedure.
5. Remove Power Steering Fluid Reservoir Cap and submerge Service Hoses into reservoir.
6. Remove used fluid from reservoir by pressing switch labeled **Used** on PSX-3 control panel until air bubbles are witnessed in used fluid line. Turn used fluid pump off.
7. Refill reservoir by pressing switch labeled **New** on PSX-3 control panel until fluid level is at the proper operating level. Turn off new fluid pump.
8. Start vehicle and turn steering wheel full clockwise, then full counter-clockwise (lock to lock).
9. Turn on **Used** switch. When air bubbles are witnessed in used fluid line, turn **New** switch on.
10. Turn steering wheel full clockwise, then full counter-clockwise (lock to lock) another 4 to 6 times or until used and new fluids are similar in color.
11. Turn both **Used** and **New** switches off at the same time.
12. Turn vehicle off and pull both the used and new fluid lines slightly out of the reservoir.
13. Turn on **Used** switch to clear used fluid from hose and turn off when hose cleared.
14. Fill Power Steering Fluid Reservoir to proper level and install cap.
15. Remove battery clamps from vehicle.

Caution: Do not allow Used Tank to overflow

REPLACEMENT PARTS			
New Fluid Pump	320 80016 00	Hose Cap	028 80250 15
Used Fluid Pump	315 80052 00	Switch	024 80066 00
New Fluid Tank	315 80049 00	Filter	026 80247 00
Used Fluid Tank	315 80005 00	Filter, Mesh	026 80248 00

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